**OPERATING SUMMARY** 

TD 227 E467 W38

1974 c.1

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VILLAGE OF

**ELORA** 

WATER POLLUTION CONTROL PLANT



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#### REGIONAL OPERATIONS DIVISION

DIRECTOR, WEST-CENTRAL REGION C. Macfarlane

MANAGER, UTILITY OPERATIONS B. Hansler



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#### **ELORA**

### WATER POLLUTION CONTROL PLANT

operated for

THE VILLAGE OF ELORA

by the

MINISTRY OF THE ENVIRONMENT

1974 ANNUAL OPERATING SUMMARY

prepared by

Plant Performance Unit

TECHNICAL SERVICES BRANCH

T. Cross, Director

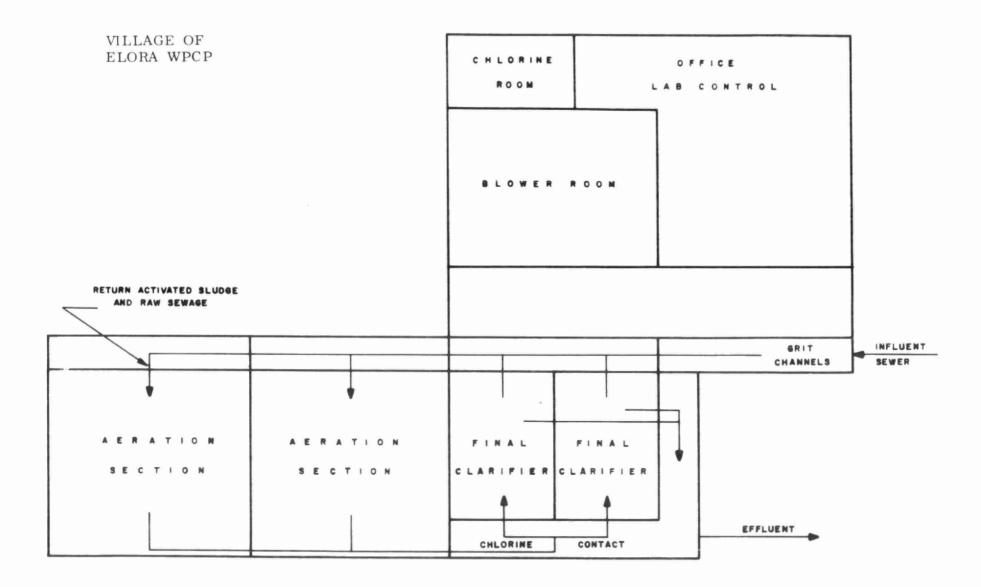
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227 E467 W38 1974 MOE

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#### **DESIGN DATA**

PROJECT Village of Elora WPCP

PROJECT NO.

2-0125-62

TREATMENT

Extended Aeration

DESIGN FLOW

0.083 mgd

DESIGN POPULATION

1,000

BOD - Raw Sewage

210 mg/l

SS - Raw Sewage

250 mg/l

#### PRETREATMENT

Screening (at pumping station)

- Two coarse bar screens

#### Pumps - Robert Morse

- Two 300 gpm (electric) @ 47' tdh

#### Grit Removal

Type: Grit channels Size: Two 10' x 2'

#### SECONDARY TREATMENT

#### Aeration Tanks

Type: Single-pass

Size: Two 32' x 20' x 11' (14, 100 cu ft

or 87,800 gal)

Retention: 25.4 hr

#### Air Supply

Type: Sutorbilt; variable speed pulley

Size: Two 183-370 cfm each

#### Diffusers

Type: Spargers

Size: 16 per tank @ 2' centres

#### Secondary Sedimentation

Type: Walker Process

Size: Two 26' x 6' x 7'9" deep (7,500 gal)

Retention: 4.3 hr

Loading: Surface, 266 gal/ft<sup>2</sup>/day

Weir, 1,500 gal/ft/day

#### CHLORINATION

Type: Advance, Model 101

#### Chlorine Contact Chamber

Size: 13' x 5' x 6' deep (2, 180 gal)

Retention: 37.7 min

#### OUTFALL

- 12" dia pipe to Grand River

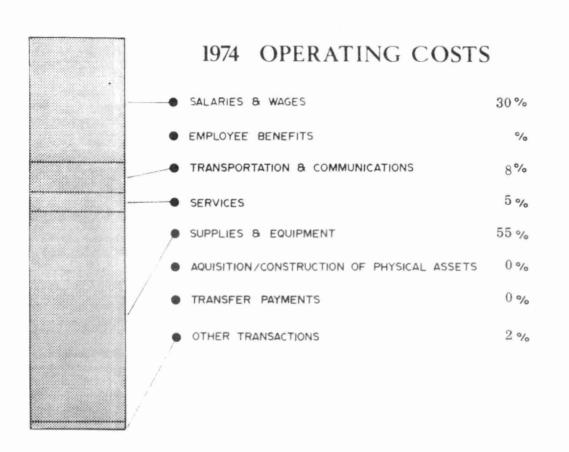
#### SLUDGE HANDLING

Type: Thickening tank

Size: 27' x 20' 8" x 11' 9" (avg)

(6,750 cu ft or 42,000 gal)

# ANNUAL COSTS



#### YEARLY OPERATING COSTS

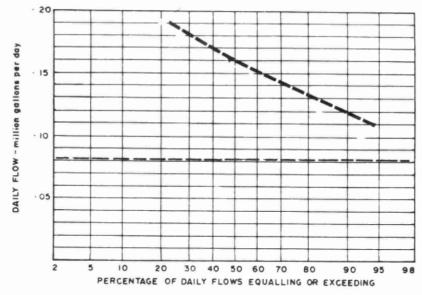
YEAR	SEWAGE TREATED	TOTAL	UNIT COSTS			
TEAR	in million gallons	OPERATING COSTS	\$/M.G.	€/Ib BOD		
1969	24.8	5, 743	232	17		
1970	23.8	7,746	325	16		
1971	40.0 *	11,822	296	17		
1972	58.6	11, 362	194	16		
1973	58.4	9, 713	167	13		
1974	66.0*	18,688	283	34		

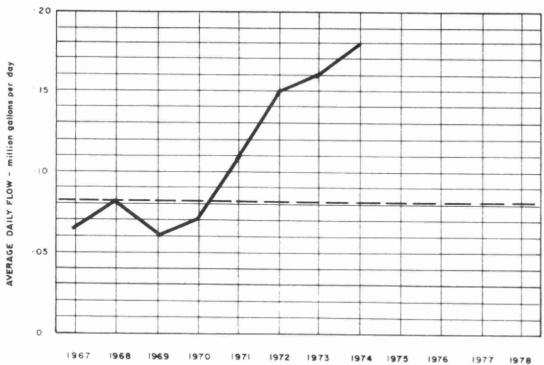
<sup>\*</sup>Estimated

## OPERATING EXPENDITURES

Regular Staff	\$5455	\$
Casual (Unclassified) Staff	170	
TOTAL SALARIES AND WAGES		5625
TOTAL EMPLOYEE BENEFITS		
TOTAL TRANSPORTATION AND COMMUNICATIONS		1432
Insurance	268	
Sludge Haulage	488	
Repairs and Maintenance	176	
Other Services	35	
TOTAL SERVICES		967
Machinery and Equipment	3569	
Chemicals	3552	
Utilities	2031	
Other Supplies and Equipment	1207	
TOTAL SUPPLIES AND EQUIPMENT		10359
TOTAL AQUISITION/CONSTRUCTION OF PHYSICAL ASSETS		
TOTAL TRANSFER PAYMENTS		
OTHER TRANSACTIONS		305
GRAND TOTAL	GRAND TOTAL	18688 

# PROCESS DATA FLOWS



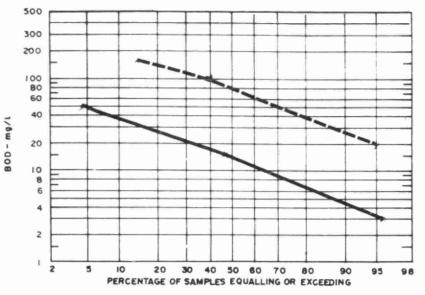


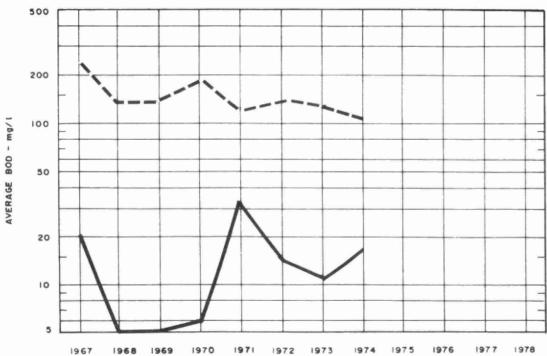
DESIGN CAPACITY \_\_\_\_\_

## PLANT PERFORMANCE

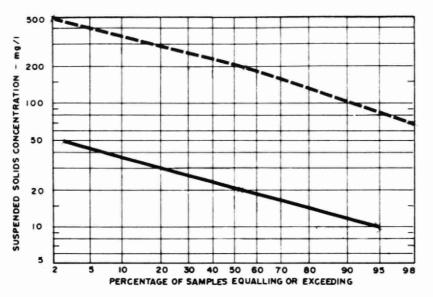
	FLOWS			BIOCHEA	NICAL OXYG	EN DE	MAND	SU	SUSPENDED SOLIDS			PHOSE	PHOSPHORUS	
MONTH	TOTAL FLOW	AVERAGE DAY	MAXIMUM DAY	INFLUENT	EFFLUENT	REDU	CTION	INFLUENT	EFFLUENT	RED	UCTION	INFLUENT	EFFLUENT	
MONTA	million gallons	mil. gal	mgd	mg/L	mg/L	%	10 <sup>3</sup> pounds	mg/L	mg/l	%	10 <sup>3</sup> pounds	mg/L P	mg/LP	
JAN	5.61	.18	.33	107	29	73	4.4	193	14	.93	10.0	8.8	1.2	
FEB				100	10	90		182	16	91		5,1	1.8	
MAR				60	7	88		172	20	88		6.0	.9	
APR				59	9	85		138	14	90		4.7	1.2	
MAY				51	7	86		131	14	89		5.6	1.3	
JUNE				75	7	92		160	18	89		6.8	1.9	
JULY								280	26	91				
AUG				160	55	66		220	24	89		7,8	4.6	
SEPT				117	17	85		225	37	84		12.5	2.8	
ост				120	11	91		266	37	86		11.5	4.5	
NOV				135	17	87		228	22	90		5.0	2.9	
DEC				140	21	85		263	23	91		12.8	2.6	
TOTAL		-	-	-	-	-		-	-	-		-	-	
AVG.		.18	MAXIMUM 33	101	18	82	4.6	203	22	89	10.0	8.1	2.3	
No. of Samples	-	_	-	19	22	-	-	66	223	-	-	19	19	

# BIOCHEMICAL OXYGEN DEMAND

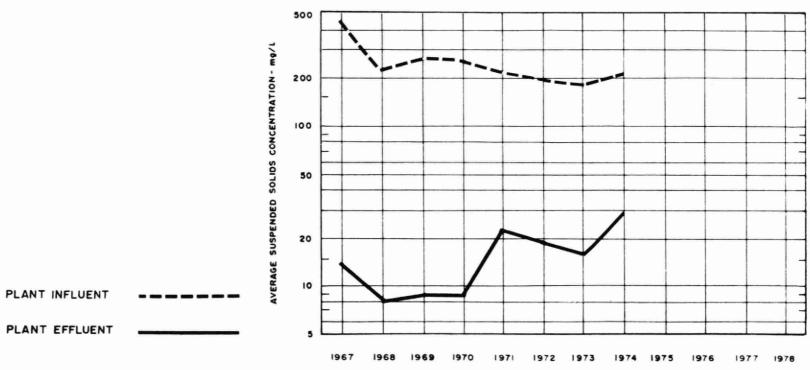




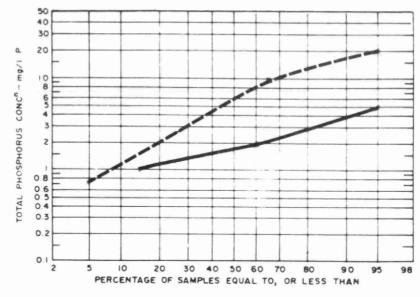
PLANT INFLUENT -----

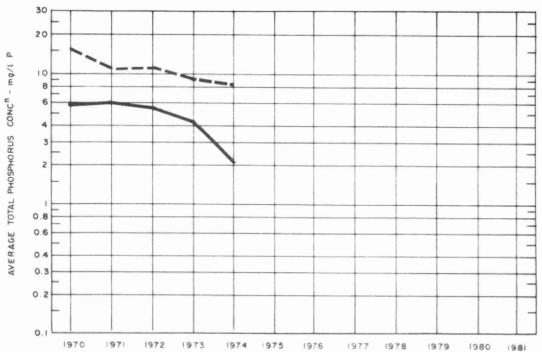


# SUSPENDED SOLIDS



# **PHOSPHORUS**





PLANT INFLUENT -----

### TREATMENT DATA

	GRIT	CHLORIN	ATION	ON AERATION			WAST	TE SLUDGE		AEROBIC DIGESTER				
MONTH	QUANTITY REMOVED	CI2 USED	AVG. DOSAGE	MLSS. CONC	F/M	AIR USED	QUANTITY	SUSPENDED SOLIDS	VOL. SOLIDS	QUANTITY REMOVED IO 3	SUSPENDED SOLIDS	VOL SOLIDS	AMOUNT HAULED	
	cubic feet	pounds	mg∕ L	mg/l	day-I	Ib BOD	gallons	mg/l	%	gallons	mg/l	%	cubic yards	
JAN	4	145	2.6	4900	.05			8100						
FEB	3	148		4200				8600						
MAR	7	176		3600				9700						
APR		161		4500			40.0	9400						
MAY	10	152		4000			55.0	7400		22.0			132	
JUNE		152		3000				5100						
JULY		158						2700						
AUG		144		2200			45.0	2700						
SEPT	6	116		2300			50.0	14000						
ост.	7	121		2700			75.0	6100						
NOV	6	138		2700			75.0	4900		5.1			30	
DEC	3	185		3800			75.0	6300		28.8			171	
TOTAL	46	1796	-	_	=	-	415.0	-	-	55.8	_	-	333	
AVG.	. 7 cu. ft/mil gal	150	2.7	3400	.05			7100						

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